MSC-3 OPTION BOARD 3

METASYS N2 SYSTEM PROTOCOL



ZENER TECHNOLOGY AND QUALITY ASSURANCE

Since 1978 Zener Electric has supplied many thousands of AC drives to industry. These drives have been installed into numerous applications resulting in a wealth of in house experience. The Zener MSC-3 AC variable speed controller is the culmination of this experience, modern technology and industrial application requirements. The Zener Quality Assurance program ensures that every MSC-3 manufactured has proven to operate correctly in the production test bay before dispatch.

MSC-3 PRODUCT WARRANTY

Zener Electric warrants the MSC-3 against defective workmanship and materials for a period of 24 months from the date of dispatch. Such defects will be rectified free of charge for both labour and material, at Zener Electric's premises subject to:

- 1. Zener Electric's customer raising an order upon Zener for service and/or repairs, subject to a warranty claim. The order is to state particulars of the model and serial number, the date of original purchase and invoice/delivery docket number.
- 2. All damage resulting from incorrect installation or use other than in accordance with the instruction manuals issued by Zener Electric is excluded from this warranty.
- 3. The Warranty being rendered invalid if the product is misused or if any unauthorised alteration, modification or substitution of any part of the product be made or the serial number of the product is defaced or altered.
- 4. The cost of transportation (both ways) is to be met by the owner if it's necessary to return the product, or any part of it, to Zener Electric's premises.
- 5. A charge being accepted by the owner for travelling time and expenses incurred in connection with warranty service at the user's site as requested by the owner.
- 6. If the product was not purchased from Zener Electric directly, then a warranty claim must be lodged with the original supplier in the first instance. Repairs will not be effected by Zener Electric unless approved by the original supplier. Goods not of our own manufacture incorporated in our supply or sold by us, carry their maker's warranty only.
- 7. Goods returned for claim under warranty will be accepted on the condition that should the claim be rejected then all costs, including inspection, will be charged to the customer's account.
- 8. Zener Electric is not liable for any consequential loss.

SAFETY

Your MSC-3 must be applied, installed and operated in a safe manner. It is the responsibility of the user to ensure compliance with all regulations and practices covering the installation and wiring of your MSC-3. The instruction manual should be completely read and understood before attempting to connect or operate the MSC-3. Only skilled personnel should install this equipment.

THE CONTENTS OF THIS MANUAL ARE SUBJECT TO CHANGE WITHOUT NOTICE

METASYS is a registered trademark of Johnson Controls Inc

Contents	
INTRODUCTION	4
COMPATIBILITY	4
INSTALLATION	5
BATTERY REPLACEMENT	5
INSTALLATION - WIRING	6
COMMUNICATIONS SETUP K00 COMMS SETUP K01 Protocol K02 Drive ID	8 8 8 8
FAULT LOG K04 FAULT LOG K05 View Log K06 PF/UV Mask K07 Clear Log	9 9 9 9 9
RUN LOG K08 RUN LOG K09 Hours run K10 KWh K11 Clear log	10 10 10 10 10
ESSENTIAL SERVICES OVERRIDE LOG K12 ESO LOG K13 ESO activated K14 ESO stressed K15 Clear log	11 11 11 11 11
TIME KEEPING K16 Year K17 Month K18 Day K19 Hours K20 Minutes	12 12 12 12 12 12 12
PRESET SPEED K22 COMMS PRESET	13 13
MSC3 METASYS N2 PROTOCOL	14
MSC3 METASYS POINT MAP TABLE 1: METASYS POINT MAP TABLE 2: CONTROL BOARD STATUS FLAG DEFINITIONS	15 15 16
MSC-3 POINT DESCRIPTION DETAIL	18

Introduction

This manual describes the installation, features and operations of the **MSC-3** communication option. The features of this option include:

METASYS N2 System compliant communications protocol

• Drive ID - 1 to 255

Extra speed preset

- For more convenient use with communications
- Allows all of the existing presets to still be used

Fault Log

- Saves the last 10 faults, with time / date stamp
- A fault mask, enabled or disabled by the user to filter out power fail / under voltage events to avoid filling the log. The user can clear the log.
- Viewable fault log

Kilowatt-hour meter

- Non volatile storage
- Can be reset

Hours run meter

- Non volatile storage
- Can be reset

Essential services operation (ESO) log

With supplementary information of ESO activation and drive stress in ESO operation (ie trips ignored)

Real time clock with battery backup.

- Set Date/Time
- Used to timestamp log entries

Compatibility

This manual describes the features of Option Board 3 – METASYS N2 SYSTEM Protocol with Software version 1.00 and is compatible with MSC-3 Control Board Software version 1.29 or later.

Installation

WARNING! The MSC3 under operation has hazardous internal voltages. Ensure all power sources are removed for the duration of the Option Board installation. Allow at least 2 minutes for hazardous voltage levels to discharge.

IP30 Chassis A Installation

- 1. Ensure all power sources have been removed for at least 2 minutes and that they remain that way for the rest of the installation.
- 2. Remove the bottom section of the MSC3 blue plastic moulding to reveal the power terminals.
- 3. Remove the screw holding the control board/display assembly and pull it off the drive.
- 4. Turn the control board/display assembly over and plug the Option Board into one of the available option connectors.
- 5. Lay the Mylar insulation sheet on top off the exposed metal work and replace the control board/display/option assembly.
- 6. Replace the original mounting screw and install the Option Board mounting screw. The Option Board is ready for control wiring. Refer to the wiring diagram for wiring examples.
- 7. Once control wiring is complete replace the bottom moulding.
- 8. When the MSC-3 is switched on change the K02 DRIVE ID to a unique value. Refer to the K02 DRIVE ID section of this manual for details.

IP 66 Chassis A Installation and all other chassis

- 1. Ensure all power sources have been removed for at least 2 minutes and that they remain that way for the rest of the installation.
- 2. Open the front door and remove the screws securing the control board to the chassis and lift of the control board.
- 3. Turn the control board over and plug the Option Board into one of the available option connectors.
- 4. Lay the Mylar insulation sheet on top off the exposed metal work and replace the control board/option assembly.
- 5. Replace the mounting screws. The Option Board is ready for control wiring. Refer to the wiring diagram for wiring examples.
- 6. Once control wiring is complete close the front door.
- 7. When the MSC-3 is switched on change the K02 DRIVE ID to a unique value. Refer to the K02 DRIVE ID section of this manual for details.

Battery Replacement

The battery used for time keeping is a **CR2032 3V Lithium** type. To replace the battery follow the first few steps of the installation section above to access the option board. Replace the old battery. Reassemble the drive as described in the installation section above.

Installation - Wiring

If the METASYS N2 feature is to be used, extra wiring is required as shown in Figure 1, which contains the two network configurations supported. In each case some wiring installation precautions will help minimise the risk of network failure. These precautions include:

- Use twisted pair shielded communications cable.
- It is recommended that the circuit commons be connected in addition to communication conductors.
- Each length of cable should have its shield connected to ground at one end only (earthing recommended at the computer / controller end). The shield connection should be made as close as possible to the earthing conductor.
- Avoid laying communication cables adjacent to power cabling and wiring. If not possible utilise the best separation of communication cabling and power cabling.
- If possible communication cables should cross power cables at right angles to each other.
- Up to 32 drives may be connected to the same network without the need of a RS-485 Repeater.



Figure 1: Wiring configurations for RS-485. Use shielded cable in all cases to minimise susceptibility to electrical noise.

MSC-3 Option Board 3 provides for termination and line bias of the communication cabling by switch selection of SW1. SW1.1 selects the positive line bias, SW1.2 selects the line termination and SW1.3 selects the negative line bias. Figure 2 has details of SW1 designation and shows the default switch configuration.



Figure 2: RS485 interface circuit configuration showing location of DIP Switches used to configure the port.

Communications Setup

Communication setup must be completed or at least checked before communications can begin. For the MSC3 the K00 COMMS SETUP menu is where alterations to the setup may be made. Setup items include protocol selection and drive ID selection.

K00 COMMS SETUP

Menu Location: First menu Choices: K01 Protocol K02 Drive ID

K01 Protocol

Menu Location: K00 Communications Choice: Metasys N2 Protocol

K02 Drive ID

Menu Location: K00 Communications Range: 1 (initial setting) to 255

Each MSC-3 with an Option Board 3 requires a unique drive ID. The drive ID is used to identify the drive on the communication network. Use the up & down push buttons to alter the ID, press Enter to accept or Escape to abort.

Fault Log

The fault log will record the date, time and drive status when a fault or trip occurs. The last 10 faults are recorded. A fault mask is provided to filter out power fail and under volt trips to avoid filling the log with power down trips.

K04 Fault Log

Menu Location: First menu

Choices: K05 View Log K06 PF/UV Mask K07 Clear Log

K05 View Log

NUS VIEW LUG		
Menu Location:	K04 Fault Log	
Display format:	top line bottom line	FF: XXXXXXXX yyyyMMMdd hh:mm
Where:		
	FF	is the fault where 1 is the latest fault and 10 is the oldest.
	XXXXXXXXX	fault status code (a '1' indicates the corresponding fault). The digits are read left to right and the corresponding trip is read top to bottom
		Output Short Circuit Over Voltage Over current DC Low Power Fail Supply Fail Over temperature I2t trip Thermistor over temperature
	yyyyMMMdd	is the date of the fault
	hh:mm	is the time of the fault

The up and down push buttons move through the log. Press Enter or Esc to finish viewing the log. To facilitate correct logging check for correct date and time. See menu K16DATE/TIME for details.

K06 PF/UV Mask

Menu Location: K04 Fault Log Choices: K23 Enabled K24 Disabled (initial setting)

The K06 PF/UV Mask when enabled prevents a power fail or undervolts trip from making an entry in the fault log. This may be useful in those applications where the power is cycled on and off regularly. Use the up and down push buttons to select enable or disable, press Enter to accept the displayed setting or Esc to abort the change.

K07 Clear Log

Menu Location: K04 Fault Log

This is a two step sequence to clear the fault log. Press Enter once and the "K25 continue ?" question is displayed which provides an opportunity to abort clearing the fault log. Press Enter a second time to clear the fault log or press Esc to abort.

Run Log

The run log records motor and drive run time information, such as hours run and kilo Watt hours.

K08 Run log

Menu Location: First menu

Choices: K09 Hours run K10 kWh K11 Clear Log

K09 Hours run

Menu Location: K08 Run log Initial value: 0

The number of hours the motor has been running for is recorded in the run log. If the drive is on and the motor has not been running as indicated by the O00 RUN relay output, no time is recorded. Press Esc to return to the menu.

K10 KWh

Menu Location: K08 Run log Initial value: 0

The kWh log records the energy used by the motor. Press Esc to return to the menu.

K11 Clear log

Menu Location: K08 Run log

This is a two step sequence to clear the run log. Press Enter once and the "K25 continue ?" question is displayed which provides an opportunity to abort clearing the run log. Press Enter a second time to clear the run log or press Esc to abort.

Essential Services Override Log

Supplementary ESO information is recorded by the MSC3. The date and time of ESO feature activation is recorded as well as the date and time of drive stress (operated beyond design specifications) in ESO mode. Reset of the activation and stressed date and time is security code protected.

K12 ESO log

Menu Location: First menu

Choices: K13 ESO activated K14 ESO stressed K15 Clear log

K13 ESO activated

Menu Location:	K12 ESO log	
Display format:	top line bottom line	K13 ESO activated yyyyMMMdd hh:mm
Where:		
	yyyyMMMdd hh:mm	is the date of activation is the time of activation

This menu displays the date and time of the last activation of the ESO feature. Activation is detected when the MSC3 enters ESO mode operation. Press Esc to return to the menu.

K14 ESO stressed

Menu Location:	K12 ESO log	
Display format:	top line bottom line	K13 ESO stressed yyyyMMMdd hh:mm
Where:		
	yyyyMMMdd hh:mm	is the date when the MSC3 was stressed is the time when the MSC3 was stressed

In ESO mode the MSC3 will ignore any of the following trips: SUPPLY F, I2T TRIP, OT and OT THERM. When this occurs, the MSC3 and/or motor is operated beyond design specifications. The date and time of the last occurrence of this event is recorded in the K14 ESO stressed menu. Press Esc to return to the menu.

K15 Clear log

Menu Location: K12 ESO log

The ESO log is security coded against accidental clearing. Press Enter and MSC3 waits for the security code **1472** to be entered. Use the Up and Down push buttons to set the code and press Enter to accept the code and if correct it will clear the ESO log.

Time keeping

There are several features that require a date and time. To support these features time keeping needs to be set with the correct time. Date and time adjustments are done in the K15 Date/Time menu. Press Enter to begin time adjustment.

K15 DATE/TIME Menu Location: First menu

K16 Year

Menu Location: K15 Date/Time Initial value: 2000 Range: 2000...2099

Use the up and down push buttons to adjust the year. Press Enter to accept the setting or Esc to abort. Pressing Esc will abort the adjustment and proceed to the month setting.

K17 Month

Menu Location: K15 Date/Time

Choices:	JAN (initial value)	MAY	SEP
	FEB	JUN	OCT
	MAR	JUL	NOV
	APR	AUG	DEC

Use the up and down push buttons to change the month. Press Enter to accept the setting or Esc to abort. Pressing Esc will abort the adjustment and proceed to the day adjustment

K18 Day

Menu Location: K15 Date/Time Initial value: 1 Range: 1...31

Use the up and down push buttons to adjust the day of the month. Press Enter to accept the setting or Esc to abort. Pressing Esc will abort the adjustment and proceed to the hour setting.

K19 Hours

Menu Location: K15 Date/Time Initial value: 0 Range: 0...23

Use the up and down push buttons to adjust the hour. Press Enter to accept the setting or Esc to abort. Pressing Esc will abort the adjustment and proceed to the minute setting.

K20 Minutes

Menu Location: K15 Date/Time Initial value: 0 Range: 0...59

Use the up and down push buttons to adjust the minutes. Press Enter to accept the setting or Esc to abort.

Preset Speed

K22 COMMS PRESET

Menu Location: Reference selection list Range: -100...100 %

The "K22 COMMS PRESET" is an additional speed reference is provided for use with external communications. Use the up and down push buttons to adjust the reference between -100 to 100% of the maximum speed. Press Enter to accept the value or Esc to abort.

Note: Adjustment of the K22 COMMS PRESET through the console will be remembered after the power has been cycled. This is not the case when accessed by communications.

MSC3 METASYS N2 PROTOCOL

Option Board 3 of the MSC-3 Option Board family is for communication and control of the MSC-3 via a half duplex, RS-485 serial link and a METASYS N2 compliant protocol. It has a multi drop capability allowing up to 64 MSC-3 units on one N2 network. Any MSC-3 drive connected to a N2 network is known as a Vendor Developed (VND) slave device. All it's modes, controls and parameters can be controlled and monitored from a N2 master such as a Network Control Module (NCM).

METASYS N2 protocol is a **Johnson Control Inc.** communication Specification. This protocol describes the data format and data structures of N2 Network. Option board 3 implements and supports all mandatory formats required as per the N2 System Protocol Specification Rev B. The remainder of this manual describes the supported N2 Point map structures of MSC-3.

ABBREVIATIONS and DEFINITIONS

Internal Floating Points

ADF

ADI	Internal Integers
AI	Analog Inputs
AO	Analog Outputs
BI	Binary Inputs
BO	Binary Outputs
JCI	Johnson Control Inc. developers of the METASYS N2 protocol
N2	Metasys N2
N2 master	A N2 master is either a PC with JCI software or a dedicated JCI controller such as an NCM
NCM	Network Control Module
NPA	N2 Point Address (Each N2 Point Type has a address range from 0 to 255)
NPT	N2 Point Type
VND	Vendor Device Type – Vendor Developed

MSC3 METASYS POINT MAP

MSC-3 consists of 22 points, which are accessed via N2 network. There are 6 Analog inputs, 7 Binary inputs, 1 Analog output, 4 Binary inputs and 4 internal integer types that can be addressed to retrieve information from the MSC-3 drive.

TABLE 1: METASYS POINT MAP

NPT	NPA	UNITS	POINT DESCRIPTION	RANGE/VALUE	NOTES
ANAL	og inpu	TS			
AI	1	Hz	Speed	+ 200.0	
AI	2	%	Load	+ 200	
AI	3	Amp	Current	- 200	± Rated Current of the Drive
AI	4	kW	Power		± Rated Power of the Drive
AI	5	%	PID Feedback	± 100.0	
AI	6	%	Control Board Reference	± 100.0	
		-			
BINAR		S			
BI	1		Run		
BI	2		Trip		
BI	3		ESU Broof		Normal state in Logia 1
BI	4				Normal state is Logic 1
BI	6		Forward		
BI	7		Reverse		
ANAL	DG OUTI	PUTS			
AO	1	%	Speed Reference (Cpreset)	± 100.0	% of Max Hz
BINAR	Y OUTP	UTS			
BO	1		Forward	0-Disable 1-Enable	Refer Note 1 for Unsupported Attributes
BO	2		Reverse	0-Disable 1-Enable	Refer Note 1 for Unsupported Attributes
BO	3		Reset	0-Disable 1-Enable	Refer Note 1 for Unsupported Attributes
BO	4		ESO	0-Disable 1-Enable	Refer Note 1 for Unsupported Attributes
INTER	NAL INT	EGERS(AD)))		
ADI	1		Drive Status Flag Reg 0		Refer to Table 2 for Status Field
ADI	2		Drive Status Flag Reg 1		Refer to Table 2 for Status Field
ADI	3		Drive Status Flag Reg 2		Refer to Table 2 for Status Field
ADI	4		Drive Status Flag Reg 3		Reter to Table 2 for Status Field

Note1: The Unsupported attributes in the Binary Outputs are: 3-Minimum On Time, 4-Minimum Off Time and 5-Maximum Cycles/Hour. However, messages to these attributes are handled properly by the Option Board 3.

TABLE 2: CONTROL BOARD STATUS FLAG DEFINITIONS

OC_EF 0.15 NO Over Current Earth Fault Hardware detected Over voltage OVERVOLTAGE 0.14 NO Over voltage trip Hardware detected Over voltage OVERVOLTAGE 0.13 Current magnitude < threshold Software detected Over overlage DVERVATABE 0.11 No power fail detected Software detected power fail SUPPLYFAIL 0.10 Supply good Software detected operating conditions has generate excessive heat conditions has generated excessive heat OVERTEMP 0.9 Operating conditions will not generate excessive heat Software detected operating conditions has generated excessive heat IZTTRIP 0.8 Thermal load < threshold Software thermal overload VLIMIT 0.5 NOT in voltage limit In outrage limit CLIMIT 0.4 NOT in voltage limit In outrage limit VLIMIT 0.5 Speed does NOT equal the reference Speed is zero SHUTOFF 0.1 Output switching permitted Output NOT switching RUN 0.0 The drive is not running The drive is running RUN 0.0 The drive is not running	Flag symbol	Word.bit	WHEN CLEARED	WHEN SET
OVERCURRENT 0.13 Current magnitude < threshold Software detected Over voltage OVERCURRENT 0.13 Eurent magnitude < threshold	OC_EF	0.15	NO Over Current Earth Fault	Hardware detected OC or EF
OVERCURRENT 0.13 Current magnitude < threshold Software detected Under voltage DC LOW 0.12 Bus voltage > threshold Software detected Under voltage PWRFAIL 0.11 No power fail detected Software detected Under voltage OVERTEMP 0.9 Operating conditions will not Software detected Operating OVERTEMP 0.9 Operating conditions will not Software detected Operating OVERTEMP 0.8 Thermal load < threshold	OVERVOLTAGE	0.14	NO Over voltage trip	Hardware detected Over voltage
DC_LOW 0.12 Bus votage > threshold Software detected power fail SUPPLYFAIL 0.11 No power fail detected Software detected supply fault OVERTEMP 0.9 Operating conditions will not generate excessive heat penerate excessive heat penerate excessive heat penerate excessive heat penerate excessive heat Software thermal overload 0.7 (reserved) Thermal load < threshold	OVERCURRENT	0.13	Current magnitude < threshold	Software detected Over current
PWRFAIL 0.11 No power fail detected Software detected power fail GUPPLYFAIL 0.10 Supply good Software detected power fail OVERTEMP 0.9 Operating conditions will not generate excessive heat Software detected Operating I2TTRIP 0.8 Thermal load < threshold	DC_LOW	0.12	Bus voltage > threshold	Software detected Under voltage
SUPPLYFAIL 0.10 Supply good Software detected Supply fault OVERTEMP 0.9 Operating conditions will not generate excessive heat Software detected Operating conditions has generated excessive heat IZTTRIP 0.8 Thermal load < threshold	PWRFAIL	0.11	No power fail detected	Software detected power fail
OVERTEMP 0.9 Operating conditions will not generate excessive heat Software detected Operating conditions has generated excessive heat I2TTRIP 0.8 Thermal load < threshold	SUPPLYFAIL	0.10	Supply good	Software detected supply fault
generate excessive heat conditions has generated excessive heat I2TTRIP 0.8 Thermal load < threshold	OVERTEMP	0.9	Operating conditions will not	Software detected Operating
L2TTRIP 0.8 Thermal load < threshold Software thermal overload TRIPPED 0.6 The drive is not tripped The drive is tripped VLIMIT 0.5 NOT in voltage limit In voltage limit In voltage limit CLIMIT 0.4 NOT in current limit In current limit In current limit ZEROSPEED 0.3 Speed NOT zero Speed is zero ATSPEED 0.2 Speed does NOT equal the reference Speed is zero ATSPEED 0.1 Output switching permitted Output NOT switching RUN 0.0 The drive is not running The drive is running INITDONE 1.15 Initialisation incomplete Initialisation complete ESO 1.14 No ESO input ESO input true Storward input FORWARD 1.12 No forward input Forward and lach input true Forward and lach input true EVDATCH 1.11 No tach forward input Console jog forward true UP JOGFWD 1.8 No go forward input Console pog input true Console log input true <td></td> <td></td> <td>generate excessive heat</td> <td>conditions has generated excessive</td>			generate excessive heat	conditions has generated excessive
IZTRIP 0.8 Thermal load < threshold Software thermal overload 0.7 (reserved) The drive is not tripped The drive is tripped TRIPPED 0.6 The drive is not tripped The drive is tripped VLIMIT 0.5 NOT in voltage limit In voltage limit CLIMIT 0.4 NOT in current limit In current limit ZEROSPEED 0.3 Speed NOT zero Speed is equal to the reference reference ATSPEED 0.2 Speed does NOT equal the reference Speed is zero SHUTOFF 0.1 Output switching permitted Output NOT switching RUN 0.0 The drive is not running The drive is running INITOONE 1.14 No ESO input ESO input Forward input true STOPBAR 1.13 Motor permitted to start Motor stopping or stopped. FORWARD 1.12 No forward input Forward input true UP 1.9 No econsole og forward input Console og toentiometer UP input true UP 1.9 No motorised potentiometer UP Motorised potentiometer UP input tr				heat
Interpet 0.7 (reserved) The drive is not tripped The drive is tripped VLIMIT 0.6 NOT in voltage limit In voltage limit In voltage limit CLIMIT 0.4 NOT in current limit In current limit In current limit ZEROSPEED 0.3 Speed NOT zero Speed is zero ATSPEED 0.2 Speed does NOT equal the reference reference Steed is equal to the reference reference SHUTOFF 0.1 Output switching permitted Output NOT switching RUN 0.0 The drive is not running The drive is running INITDONE 1.15 Initialisation incomplete Initialisation complete ESO 1.14 No ESO input ESO input true ESO input true FORWARD 1.12 No forward input Forward and lach input true Forward and lach input true UPENTER 1.10 No console log forward input Console log forward true UrgetNetse JOGFWD 1.8 No jog forward input Console log input true Console log input true OWNENTER 1.4 No console log	I2TTRIP	0.8	Thermal load < threshold	Software thermal overload
IRIPPED 0.6 The drive is not tripped The drive is tripped VLIMIT 0.5 NOT in outrent limit In voltage limit In voltage limit CLINIT 0.4 NOT in outrent limit In voltage limit In voltage limit ATSPEED 0.3 Speed NOT zero Speed is equal to the reference ATSPEED 0.2 Speed obses NOT equal the reference Speed is equal to the reference RUN 0.0 The drive is not running The drive is store RUN 0.0 The drive is not running The drive is store STOPBAR 1.13 Motor permitted to start Motor stopping or stopped. FORWARD 1.12 No forward input Forward and latch input true STOPBAR 1.11 No latch forward input Forward and latch input true UPENTER 1.10 No console jog forward input Console up input detected UP 1.8 No jog forward input Jog forward input true CONUP 1.7 No console up input Reverse input true DOWN 1.3 No torised potentiometer Motorised potentiometer DOWN DOWNN 1.3 </td <td></td> <td>0.7 (reserved)</td> <td></td> <td></td>		0.7 (reserved)		
VLIMI1 0.5 NOT in voltage limit In voltage limit CLIMIT 0.4 NOT in current limit In current limit ZEROSPEED 0.3 Speed does NOT equal the reference Speed is equal to the reference ATSPEED 0.2 Speed does NOT equal the reference Speed is equal to the reference SHUTOFF 0.1 Output switching permitted Output NOT switching RUN 0.0 The drive is not running The drive is running INITDONE 1.15 Initialisation incomplete Initialisation complete ISNUTONE 1.12 No forward input Forward input true STOPBAR 1.13 Motor permitted to start Motor stopping or stopped. FORWARD 1.12 No forward input Forward and latch input true IVPENTER 1.10 No console jog forward input Console jog forward true UP 1.9 No motorised potentiometer UP Motorised potentiometer UP input JOGFWD 1.8 No jog forward input Reverse and latch input true CONUP 1.3 No encolse jog reverse input Reverse input true DOWN 1.3 No	TRIPPED	0.6	The drive is not tripped	The drive is tripped
CLIMI 0.4 NO1 in current limit In current limit ZEROSPEED 0.3 Speed NOT zero Speed is zero ATSPEED 0.2 Speed does NOT equal the reference Speed is zero SHUTOFF 0.1 Output switching permitted Output NOT switching RUN 0.0 The drive is not running The drive is running INITDONE 1.15 Initialisation incomplete Initialisation complete ESO 1.14 No ESO input ESO input true FORWARD 1.12 No forward input Forward and latch input true FORWARD 1.11 No latch forward input Forward and latch input true IVP 1.9 No motorised potentiometer UP Motorised potentiometer UP input JOGFWD 1.8 No igg forward input Console UP input detected CONUP 1.7 No console UP input Reverse input true DOWN 1.3 No torised potentiometer Motorised potentiometer DOWN DOWN 1.3 No motorised potentiometer Motorised potentiometer DOWN JOGFWD 1.8 No ingg reverse input Reverse input true	VLIMIT	0.5	NOT in voltage limit	In voltage limit
ZEROSPEED 0.3 Speed does NOT equal the reference Speed is series ATSPEED 0.2 Speed does NOT equal the reference Speed is equal to the reference SHUTOFF 0.1 Output switching permitted Output NOT switching INITDONE 1.15 Initialisation incomplete Initialisation complete ESO 1.14 No ESO input ESO input true STOPBAR 1.13 Motor permitted to start Motor stopping or stopped. FORWARD 1.12 No forward input Forward and latch input true FWDLATCH 1.11 No latch forward input Console jog forward rue UP 1.9 No motorised potentiometer UP input Motor stopping or stopped. JOGFWD 1.8 No log forward input Log forward input true ZCRNUP 1.7 No console UP input Console UP input detected REVERSE 1.6 No reverse input Reverse and latch input true DOWN 1.3 No motorised potentiometer Motorised potentiometer DOWN input true DOWN 1.2 No jog reverse input Conso		0.4	NOT in current limit	In current limit
ATSPEED 0.2 Speed does NOT equal the reference Speed is equal to the reference SHUTOFF 0.1 Output switching permitted Output NOT switching RUN 0.0 The drive is not running The drive is running INITDONE 1.15 Initialisation incomplete Initialisation complete ESO 1.14 No ESO input ESO input true STOPBAR 1.13 Motor permitted to start Motor stopping or stopped. FORWARD 1.12 No forward input Forward and latch input true FWDLATCH 1.11 No latch forward input Console jog forward rune UP 1.9 No motorised potentiometer UP Motorised potentiometer UP input true JOGFWD 1.8 No jog forward input Jog forward input true CONUP 1.7 No console UP input Console UP input detected REVERSE 1.6 No reverse input Reverse and latch input true DOWNENTER 1.4 No console por everse input Console poreverse jog input true DOWNENTER 1.4 No console por everse input Console poreverse jog input true DOWN N 1.3	ZEROSPEED	0.3	Speed NOT zero	Speed is zero
SHUTOFF 0.1 Output switching permitted Output NOT switching RUN 0.0 The drive is not running The drive is running INITDONE 1.15 Initialisation incomplete Initialisation complete ESO 1.14 No ESO input ESO input true STOPBAR 1.13 Motor permitted to start Motor stopping or stopped. FORWARD 1.12 No forward input Forward input true FWDLATCH 1.11 No latch forward input Forward and latch input true UP 1.9 No motorised potentiometer UP Motorised potentiometer UP input JOGFWD 1.8 No jog forward input Console UP input true CONUP 1.7 No console UP input Console UP input true DOWNENTER 1.4 No console jog reverse input Reverse and latch input true DOWN 1.3 No motorised potentiometer Motorised potentiometer DOWN JOGREV 1.2 No jog reverse input Console DOWN input true CONDOWN 1.3 No motorised potentiometer Motorised potentiometer DOWN	AISPEED	0.2	Speed does NOT equal the reference	Speed is equal to the reference
RUN 0.0 The drive is not running The drive is running INITDONE 1.15 Initialisation incomplete Initialisation complete ESO 1.14 No ESO input ESO input true STOPBAR 1.13 Motor permitted to start Motor stopping or stopped. FORWARD 1.12 No forward input Forward and latch input true IPVDLATCH 1.11 No latch forward input Console jog forward true UP 1.9 No console jog forward input Console jog forward true UP 1.8 No jog forward input Jog forward input true CONUP 1.7 No console UP input Console UP input detected REVERSE 1.6 No reverse input Reverse and latch input true DOWN 1.3 No donsole jog reverse input Console reverse jog input true DOWN 1.3 No onsole og reverse input Console control meter JOGREV 1.2 No jog reverse input Jog reverse input true UOGREV 1.2 No jog reverse input Jog reverse input true	SHUTOFF	0.1	Output switching permitted	Output NOT switching
INITDONE 1.15 Initialisation incomplete Initialisation complete ESO 1.14 No ESO input ESO input true STOPBAR 1.13 Motor permitted to start Motor stopping or stopped. FORWARD 1.12 No forward input Forward and latch input true FWDLATCH 1.11 No latch forward input Forward and latch input true UPENTER 1.10 No console jog forward input Console jog forward true UP 1.9 No motorised potentiometer UP input Motorised potentiometer UP input JOGFWD 1.8 No jog forward input Console UP input detected REVERSE 1.6 No reverse input Reverse input true DOWN 1.3 No console jog reverse input Reverse and latch input true DOWN 1.3 No motorised potentiometer Motorised potentiometer DOWN JOGREV 1.2 No jog reverse input Console DOWN input true CONDOWN 1.1 No console DOWN input Console DOWN input true REMOTE_T 1.0 Local control Remote control <td>RUN</td> <td>0.0</td> <td>The drive is not running</td> <td>The drive is running</td>	RUN	0.0	The drive is not running	The drive is running
ESO 1.14 No ESO input ESO input true STOPBAR 1.13 Motor permitted to start Motor stopping or stopped. FORWARD 1.12 No forward input Forward input true FWDLATCH 1.11 No latch forward input Forward and latch input true UPENTER 1.10 No console jog forward input Console jog forward true UP 1.9 No motorised potentiometer UP input Motor stopped potentiometer UP JOGFWD 1.8 No jog forward input Console UP input detected CONUP 1.7 No console UP input Console UP input detected REVERSE 1.6 No reverse input Reverse and latch input true DOWN 1.3 No motorised potentiometer Motorised potentiometer Motorised potentiometer DOWN DOWN 1.3 No motorised potentiometer Motorised potentiometer Motorised potentiometer JOGREV 1.2 No jog reverse input Console DOWN input true Console DOWN input true REMOTE_T 1.0 Local control Remote control Remote control	INITDONE	1.15	Initialisation incomplete	Initialisation complete
STOPBAR 1.13 Motor permitted to start Motor stopping or stopped. FORWARD 1.12 No forward input Forward input true FWDLATCH 1.11 No latch forward input Forward and latch input true UPENTER 1.10 No console jog forward input Console jog forward true UP 1.9 No motorised potentiometer UP input Motorised potentiometer UP JOGFWD 1.8 No jog forward input Jog forward input true CONUP 1.7 No console UP input Console UP input detected REVERSE 1.6 No reverse input Reverse and latch input true DOWNENTER 1.4 No console jog reverse input Reverse and latch input true DOWN 1.3 No motorised potentiometer Motorised potentiometer DOWN JOGREV 1.2 No jog reverse input Console DOWN input true CONDOWN 1.1 No console DOWN input Console DOWN input true REMOTE_T 1.0 Local control Remote control AR_FAIL 2.15 A/R has not failed Drive in ESO mode <td>ESO</td> <td>1.14</td> <td>No ESO input</td> <td>ESO input true</td>	ESO	1.14	No ESO input	ESO input true
FORWARD 1.12 No forward input Forward input true FWDLATCH 1.11 No latch forward input Forward and latch input true UPENTER 1.10 No console jog forward input Console jog forward input UP 1.9 No motorised potentiometer UP input Motorised potentiometer UP Motorised potentiometer UP input JOGFWD 1.8 No gog forward input Jog forward input true CONUP 1.7 No console UP input Console UP input detected REVERSE 1.6 No reverse input Reverse input true DOWNETR 1.4 No console jog reverse input Console reverse jog input true DOWN 1.3 No motorised potentiometer Motorised potentiometer DOWN JOGREV 1.2 No jog reverse input Console reverse input true CONDOWN 1.1 No console DOWN input Console DOWN input true REMOTE_T 1.0 Local control Remote control AR_FAIL 2.15 A/R has not failed Drive failed to A/R SWITCHING 2.14 No output switching	STOPBAR	1.13	Motor permitted to start	Motor stopping or stopped.
FWDLATCH 1.11 No latch forward input Forward and latch input true UPENTER 1.10 No console jog forward input Console jog forward true UP 1.9 No motorised potentiometer UP input Motorised potentiometer UP Motorised potentiometer UP input true JOGFWD 1.8 No jog forward input Jog forward input true Jog forward input true CONUP 1.7 No console UP input Console UP input detected Reverse input true REVERSE 1.6 No reverse input Reverse input true Down DOWN 1.3 No aconsole jog reverse input Console reverse jog input true DOWN 1.3 No motorised potentiometer DOWN input Motorised potentiometer DOWN input Motorised potentiometer DOWN input true JOGREV 1.2 No jog reverse input Jog reverse input true CONDOWN 1.1 No console DOWN input Console DOWN input true REMOTE_T 1.0 Local control Remote control AR_FALL 2.15 A/R has not failed Drive in ESO mode RAMP2ZERO 2.12 N	FORWARD	1.12	No forward input	Forward input true
UPENTER 1.10 No console jog forward input Console jog forward true UP 1.9 No motorised potentiometer UP input Motorised potentiometer UP true Motorised potentiometer UP input true JOGFWD 1.8 No jog forward input Jog forward input true CONUP 1.7 No console UP input Console UP input detected REVERSE 1.6 No reverse input Reverse input true DOWNENTER 1.4 No console jog reverse input Console potentiometer DOWN DOWN 1.3 No motorised potentiometer Motorised potentiometer DOWN JOGREV 1.2 No jog reverse input Jog reverse input true CONDOWN 1.1 No console DOWN input Console DOWN input true REMOTE_T 1.0 Local control Remote control AR_FAIL 2.14 No output switching Output is switching ESOMODE 2.13 Drive in normal mode Drive in ESO mode RAMP2ZERO 2.12 Not ramping to zero speed Coasting COASTING 2.11 Not coasting Coasting 2.9 (reserved) Interest potentiometer Drive	FWDLATCH	1.11	No latch forward input	Forward and latch input true
UP 1.9 No motorised potentiometer UP input Motorised potentiometer UP true JOGFWD 1.8 No jog forward input Jog forward input true CONUP 1.7 No console UP input Console UP input detected REVERSE 1.6 No reverse input Reverse and latch input true REVLATCH 1.5 No latch reverse input Reverse and latch input true DOWNENTER 1.4 No console jog reverse input Console reverse jog input true DOWN 1.3 No motorised potentiometer DOWN input Motorised potentiometer DOWN input true JOGREV 1.2 No jog reverse input Jog reverse input true CONDOWN 1.1 No console DOWN input Console DOWN input true REMOTE_T 1.0 Local control Remote control AR_FAIL 2.15 A/R has not failed Drive in ESO mode SWITCHING 2.14 No tramping to zero speed Ramping to zero speed COASTING 2.11 Not coasting Coasting 2.10 (reserved) Intro has not latched in reverse Drive is latched in reverse	UPENTER	1.10	No console jog forward input	Console jog forward true
input true JOGFWD 1.8 No jog forward input Jog forward input true CONUP 1.7 No console UP input Console UP input detected REVERSE 1.6 No reverse input Reverse input true REVERSE 1.6 No reverse input Reverse and latch input true DOWN 1.5 No latch reverse input Reverse and latch input true DOWN 1.3 No motorised potentiometer Motorised potentiometer DOWN JOGREV 1.2 No jog reverse input Jog reverse input true CONDOWN 1.1 No console DOWN input Console DOWN input true REMOTE_T 1.0 Local control Remote control AR_FAIL 2.15 A/R has not failed Drive failed to A/R SWITCHING 2.14 No output switching Output is switching ESOMODE 2.13 Drive in normal mode Drive in ESO mode RAMP2ZERO 2.11 Not coasting Coasting 2.9 (reserved)	UP	1.9	No motorised potentiometer UP	Motorised potentiometer UP input
JOGFWD1.8No jog forward inputJog forward input trueCONUP1.7No console UP inputConsole UP input detectedREVERSE1.6No reverse inputReverse input trueREVLATCH1.5No latch reverse inputReverse and latch input trueDOWNENTER1.4No console jog reverse inputConsole reverse jog input trueDOWN1.3No motorised potentiometerMotorised potentiometer DOWNJOGREV1.2No jog reverse inputJog reverse input trueCONDOWN1.1No console DOWN inputConsole DOWN input trueREMOTE_T1.0Local controlRemote controlAR_FAIL2.15A/R has not failedDrive failed to A/RSWITCHING2.14No output switchingOutput is switchingESOMODE2.13Drive in normal modeDrive in ESO modeRAMP2ZERO2.11Not coastingCoasting2.9 (reserved)2.9 (reserved)Imput has not latched in reverseLATCHREV2.8Drive has not latched in forward2.9 (reserved)2.7Drive has not latched in forwardT_RESET2.6No Reset from terminalsReset from terminalsPB_RESET2.5No Reset from PFReset from terminalsPB_RESET2.3No Reset from ARAR generated resetENABLED2.2Drive not enabledDrive enabledPOWEREDUP2.1Bus relay is not energisedBus relay is energised			input	true
CONUP 1.7 No console UP input Console UP input detected REVERSE 1.6 No reverse input Reverse input true REVLATCH 1.5 No latch reverse input Reverse and latch input true DOWNENTER 1.4 No console jog reverse input Console reverse jog input true DOWN 1.3 No motorised potentiometer Motorised potentiometer DOWN input true JOGREV 1.2 No jog reverse input Jog reverse input true CONDOWN 1.1 No console DOWN input Console DOWN input true REMOTE_T 1.0 Local control Remote control AR_FAIL 2.15 A/R has not failed Drive failed to A/R SWITCHING 2.14 No output switching Output is switching ESOMODE 2.13 Drive in normal mode Drive in ESO mode RAMP2ZERO 2.12 Not ramping to zero speed Coasting 2.10 (reserved)	JOGFWD	1.8	No jog forward input	Jog forward input true
REVERSE 1.6 No reverse input Reverse input true REVLATCH 1.5 No latch reverse input Reverse and latch input true DOWNENTER 1.4 No console jog reverse input Console reverse jog input true DOWN 1.3 No motorised potentiometer Motorised potentiometer DOWN JOGREV 1.2 No jog reverse input Jog reverse input true CONDOWN 1.1 No console DOWN input Console DOWN input true REMOTE_T 1.0 Local control Remote control AR_FAIL 2.15 A/R has not failed Drive failed to A/R SWITCHING 2.14 No output switching Output is switching ESOMODE 2.13 Drive in normal mode Drive in ESO mode RAMP2ZERO 2.11 Not coasting Coasting 2.10 (reserved)	CONUP	1.7	No console UP input	Console UP input detected
REVLATCH 1.5 No latch reverse input Reverse and latch input true DOWNENTER 1.4 No console jog reverse input Console reverse jog input true DOWN 1.3 No motorised potentiometer Motorised potentiometer Motorised potentiometer JOGREV 1.2 No jog reverse input Jog reverse input true Jog reverse input true CONDOWN 1.1 No console DOWN input Console DOWN input true Remote control REMOTE_T 1.0 Local control Remote control Remote control AR_FAIL 2.15 A/R has not failed Drive failed to A/R SWITCHING 2.14 No output switching Output is switching ESOMODE 2.13 Drive in normal mode Drive in ESO mode RAMP2ZERO 2.12 Not coasting Coasting 2.10 (reserved)	REVERSE	1.6	No reverse input	Reverse input true
DOWNENTER1.4No console jog reverse inputConsole reverse jog input trueDOWN1.3No motorised potentiometer DOWN inputMotorised potentiometer DOWN input trueJOGREV1.2No jog reverse inputJog reverse input trueCONDOWN1.1No console DOWN inputConsole DOWN input trueREMOTE_T1.0Local controlRemote controlAR_FAIL2.15A/R has not failedDrive failed to A/RSWITCHING2.14No output switchingOutput is switchingESOMODE2.13Drive in normal modeDrive in ESO modeRAMP2ZERO2.12Not ramping to zero speedRamping to zero speedCOASTING2.11Not coastingCoasting2.9 (reserved)2.9 (reserved)LATCHREV2.8LATCHFWD2.7Drive has not latched in reverseDrive is latched in reverseLATCHFWD2.5No Reset from terminalsReset from terminalsPB_RESET2.4No reset from PFReset from stop push buttonPF_RESET2.3No Reset from ARAR generated resetENABLED2.2Drive not enabledDrive enabledPOWEREDUP2.1Bus relay is not energisedBus relay is energised	REVLATCH	1.5	No latch reverse input	Reverse and latch input true
DOWN1.3No motorised potentiometer DOWN inputMotorised potentiometer DOWN input trueJOGREV1.2No jog reverse inputJog reverse input trueCONDOWN1.1No console DOWN inputConsole DOWN input trueREMOTE_T1.0Local controlRemote controlAR_FAIL2.15A/R has not failedDrive failed to A/RSWITCHING2.14No output switchingOutput is switchingESOMODE2.13Drive in normal modeDrive in ESO modeRAMP2ZERO2.12Not ramping to zero speedRamping to zero speedCOASTING2.11Not coastingCoasting2.10 (reserved)2.10 (reserved)LATCHREVLATCHREV2.8Drive has not latched in reverseDrive is latched in forwardT_RESET2.6No Reset from terminalsReset from terminalsPB_RESET2.5No Reset from PFReset from terminalsPF_RESET2.4No reset from PFReset from PFAR_RESET2.3No Reset from ARAR generated resetENABLED2.2Drive not enabledDrive enabledPOWEREDUP2.1Bus relay is not energisedBus relay is energised	DOWNENTER	1.4	No console jog reverse input	Console reverse jog input true
JOGREV1.2No jog reverse inputJog reverse input trueCONDOWN1.1No console DOWN inputConsole DOWN input trueREMOTE_T1.0Local controlRemote controlAR_FAIL2.15A/R has not failedDrive failed to A/RSWITCHING2.14No output switchingOutput is switchingESOMODE2.13Drive in normal modeDrive in ESO modeRAMP2ZERO2.12Not ramping to zero speedRamping to zero speedCOASTING2.11Not coastingCoasting2.10 (reserved)2.9 (reserved)Image: Section 1.1 (Section 1.1 (DOWN	1.3	No motorised potentiometer	Motorised potentiometer DOWN
JOGREV1.2No jog reverse inputJog reverse input trueCONDOWN1.1No console DOWN inputConsole DOWN input trueREMOTE_T1.0Local controlRemote controlAR_FAIL2.15A/R has not failedDrive failed to A/RSWITCHING2.14No output switchingOutput is switchingESOMODE2.13Drive in normal modeDrive in ESO modeRAMP2ZERO2.12Not ramping to zero speedRamping to zero speedCOASTING2.11Not coastingCoasting2.10 (reserved)2.9 (reserved)2.9 (reserved)LATCHREV2.8Drive has not latched in reverseDrive is latched in forwardT_RESET2.6No Reset from terminalsReset from terminalsPB_RESET2.5No Reset from push buttonReset from stop push buttonPF_RESET2.4No reset from PFReset from PFAR_RESET2.3No Reset from ARAR generated resetENABLED2.2Drive not enabledDrive enabledPOWEREDUP2.1Bus relay is not energisedBus relay is energised			DOWN input	input true
CONDOWN1.1No console DOWN inputConsole DOWN inputREMOTE_T1.0Local controlRemote controlAR_FAIL2.15A/R has not failedDrive failed to A/RSWITCHING2.14No output switchingOutput is switchingESOMODE2.13Drive in normal modeDrive in ESO modeRAMP2ZERO2.12Not ramping to zero speedRamping to zero speedCOASTING2.11Not coastingCoasting2.10 (reserved)2.9 (reserved)2.9 (reserved)LATCHREV2.8Drive has not latched in reverseDrive is latched in reverseLATCHFWD2.7Drive has not latched in forwardDrive is latched in forwardT_RESET2.6No Reset from terminalsReset from terminalsPB_RESET2.5No Reset from PFReset from stop push buttonPF_RESET2.3No Reset from PFReset from PFAR_RESET2.2Drive not enabledDrive enabledPOWEREDUP2.1Bus relay is not energisedBus relay is energised	JOGREV	1.2	No jog reverse input	Jog reverse input true
REMOTE_11.0Local controlRemote controlAR_FAIL2.15A/R has not failedDrive failed to A/RSWITCHING2.14No output switchingOutput is switchingESOMODE2.13Drive in normal modeDrive in ESO modeRAMP2ZERO2.12Not ramping to zero speedRamping to zero speedCOASTING2.11Not coastingCoasting2.10 (reserved)2.9 (reserved)2.9 (reserved)LATCHREV2.8Drive has not latched in reverseDrive is latched in reverseLATCHFWD2.7Drive has not latched in forwardDrive is latched in forwardT_RESET2.6No Reset from terminalsReset from terminalsPB_RESET2.5No Reset from push buttonReset from stop push buttonPF_RESET2.3No Reset from ARAR generated resetENABLED2.2Drive not enabledDrive enabledPOWEREDUP2.1Bus relay is not energisedBus relay is energised		1.1	No console DOWN input	Console DOWN input true
AR_FAIL 2.15 A/R has not failed Drive failed to A/R SWITCHING 2.14 No output switching Output is switching ESOMODE 2.13 Drive in normal mode Drive in ESO mode RAMP2ZERO 2.12 Not ramping to zero speed Ramping to zero speed COASTING 2.11 Not coasting Coasting 2.10 (reserved) 2.9 (reserved) 2.9 (reserved) LATCHREV 2.8 Drive has not latched in reverse Drive is latched in forward T_RESET 2.6 No Reset from terminals Reset from terminals PB_RESET 2.5 No Reset from push button Reset from stop push button PF_RESET 2.3 No Reset from AR AR generated reset ENABLED 2.2 Drive not enabled Drive enabled POWEREDUP 2.1 Bus relay is not energised Bus relay is energised	REMOTE_T	1.0	Local control	Remote control
SWITCHING2.14No output switchingOutput is switchingESOMODE2.13Drive in normal modeDrive in ESO modeRAMP2ZERO2.12Not ramping to zero speedRamping to zero speedCOASTING2.11Not coastingCoasting2.10 (reserved)2.9 (reserved)2.9 (reserved)LATCHREV2.8Drive has not latched in reverseDrive is latched in reverseLATCHFWD2.7Drive has not latched in forwardDrive is latched in forwardT_RESET2.6No Reset from terminalsReset from terminalsPB_RESET2.5No Reset from push buttonReset from stop push buttonPF_RESET2.3No Reset from ARAR generated resetENABLED2.2Drive not enabledDrive enabledPOWEREDUP2.1Bus relay is not energisedBus relay is energised	AR_FAIL	2.15	A/R has not failed	Drive failed to A/R
ESOMODE 2.13 Drive in normal mode Drive in ESO mode RAMP2ZERO 2.12 Not ramping to zero speed Ramping to zero speed COASTING 2.11 Not coasting Coasting 2.10 (reserved) 2.9 (reserved)	SWITCHING	2.14	No output switching	Output is switching
RAMP2ZERO 2.12 Not ramping to zero speed Ramping to zero speed COASTING 2.11 Not coasting Coasting 2.10 (reserved) 2.9 (reserved) 2.9 (reserved) LATCHREV 2.8 Drive has not latched in reverse Drive is latched in reverse LATCHFWD 2.7 Drive has not latched in forward Drive is latched in forward T_RESET 2.6 No Reset from terminals Reset from terminals PB_RESET 2.5 No Reset from push button Reset from stop push button PF_RESET 2.4 No reset from PF Reset from PF AR_RESET 2.3 No Reset from AR AR generated reset ENABLED 2.2 Drive not enabled Drive enabled POWEREDUP 2.1 Bus relay is not energised Bus relay is energised	ESOMODE	2.13	Drive in normal mode	Drive in ESO mode
COASTING 2.11 Not coasting Coasting 2.10 (reserved) 2.9 (reserved) 2.9 (reserved) LATCHREV 2.8 Drive has not latched in reverse Drive is latched in reverse LATCHFWD 2.7 Drive has not latched in forward Drive is latched in forward T_RESET 2.6 No Reset from terminals Reset from terminals PB_RESET 2.5 No Reset from push button Reset from stop push button PF_RESET 2.4 No reset from PF Reset from PF AR_RESET 2.3 No Reset from AR AR generated reset ENABLED 2.2 Drive not enabled Drive enabled POWEREDUP 2.1 Bus relay is not energised Bus relay is energised	RAMPZZERU	2.12	Not ramping to zero speed	Ramping to zero speed
2.10 (reserved) 2.9 (reserved) LATCHREV 2.8 Drive has not latched in reverse Drive is latched in reverse LATCHFWD 2.7 Drive has not latched in forward Drive is latched in forward T_RESET 2.6 No Reset from terminals Reset from terminals PB_RESET 2.5 No Reset from push button Reset from stop push button PF_RESET 2.4 No reset from PF Reset from PF AR_RESET 2.3 No Reset from AR AR generated reset ENABLED 2.2 Drive not enabled Drive enabled POWEREDUP 2.1 Bus relay is not energised Bus relay is energised	COASTING	2.11	Not coasting	Coasting
LATCHREV 2.8 Drive has not latched in reverse Drive is latched in reverse LATCHFWD 2.7 Drive has not latched in forward Drive is latched in forward T_RESET 2.6 No Reset from terminals Reset from terminals PB_RESET 2.5 No Reset from push button Reset from stop push button PF_RESET 2.4 No reset from PF Reset from PF AR_RESET 2.3 No Reset from AR AR generated reset ENABLED 2.2 Drive not enabled Drive enabled POWEREDUP 2.1 Bus relay is not energised Bus relay is energised		2.10 (reserved)		
LATCHREV 2.6 Drive has not latched in reverse Drive is latched in reverse LATCHFWD 2.7 Drive has not latched in forward Drive is latched in forward T_RESET 2.6 No Reset from terminals Reset from terminals PB_RESET 2.5 No Reset from push button Reset from stop push button PF_RESET 2.4 No reset from PF Reset from PF AR_RESET 2.3 No Reset from AR AR generated reset ENABLED 2.2 Drive not enabled Drive enabled POWEREDUP 2.1 Bus relay is not energised Bus relay is energised BUSCHARGED 2.0 Bus has not been charged Bus has been charged		2.9 (reserved)	Drive has not latehod in reverse	Drive is letabed in reverse
LATCHPWD 2.7 Drive has not latched in forward Drive is latched in forward T_RESET 2.6 No Reset from terminals Reset from terminals PB_RESET 2.5 No Reset from push button Reset from stop push button PF_RESET 2.4 No reset from PF Reset from PF AR_RESET 2.3 No Reset from AR AR generated reset ENABLED 2.2 Drive not enabled Drive enabled POWEREDUP 2.1 Bus relay is not energised Bus relay is energised BUSCHARGED 2.0 Bus has not been charged Bus has been charged		2.0	Drive has not latched in ferward	Drive is latched in ferward
PB_RESET 2.0 No Reset from terminals Reset from terminals PB_RESET 2.5 No Reset from push button Reset from stop push button PF_RESET 2.4 No reset from PF Reset from PF AR_RESET 2.3 No Reset from AR AR generated reset ENABLED 2.2 Drive not enabled Drive enabled POWEREDUP 2.1 Bus relay is not energised Bus relay is energised BUSCHARGED 2.0 Bus has not been charged Bus has been charged		2.1	No Posot from terminolo	Poset from terminels
PF_RESET 2.3 No reset from PF Reset from PF AR_RESET 2.3 No Reset from AR AR generated reset ENABLED 2.2 Drive not enabled Drive enabled POWEREDUP 2.1 Bus relay is not energised Bus relay is energised BUSCHARGED 2.0 Bus has not been charged Bus has been charged	DB DECET	2.0	No Posot from push button	Reset from stop puck button
PT_NESE1 2.4 No reset from PF Reset from PF AR_RESET 2.3 No Reset from AR AR generated reset ENABLED 2.2 Drive not enabled Drive enabled POWEREDUP 2.1 Bus relay is not energised Bus relay is energised BUSCHARGED 2.0 Bus has not been charged Bus has been charged	DE DEQET	2.0	No reset from PE	Reset from PE
ENABLED 2.2 Drive not enabled Drive enabled POWEREDUP 2.1 Bus relay is not energised Bus relay is energised BUSCHARGED 2.0 Bus has not been charged Bus has been charged	AP PEGET	<u>∠.4</u> 2.2		AP generated reset
ENABLED 2.2 Drive not enabled Drive enabled POWEREDUP 2.1 Bus relay is not energised Bus relay is energised BLISCHARGED 2.0 Bus has not been charged Bus has been charged		2.0	Drive not enabled	Drive opphied
I OWLINEDOI 2.1 Dus relay is not ellergised Dus relay is ellergised BLISCHARGED 2.0 Bus has not been charged Bus has been charged		2.2	Bus relay is not energized	Bus relay is energized
		2.1	Bus has not been charged	Bus has been charged

Flag symbol	Word.bit	WHEN CLEARED	WHEN SET
TRIPPENDING	3.15	No trip waiting	There is a trip waiting
JOGSELECT1	3.14	Using JOG REVERSE reference	Using JOG FORWARD reference
JOGSELECT2	3.13	No JOG reference required	A JOG reference required
REFSELECT	3.12	Zero reference is required	A reference is required
REVERSEDIR	3.11	Stopped or forward operation	Reverse operation
BIPOLARREF	3.10	Unipolar reference	Bipolar reference required
ΜΟΤΡΟΤUΡ	3.9	No motorised potentiometer speed increase	Increasing motorised pot speed
MOTPOTDOWN	3.8	No motorised potentiometer speed decrease	Decreasing motorised pot speed
MOTPOTEDGE	3.7	No MOTPOTUP/	Negative MOTPOTUP/
		MOTPOTDOWN edge	MOTPOTDOWN edge
STARTPULSE	3.6	Drive stopped or running	Drive required to start
PWRBDBAD	3.5	S/W supports power board	Power Board Not Supported
ESOSTRESSED	3.4	No ESO stress since power on	ESO has been stressed
STSUPDPENDING	3.3	No status message waiting	Status message waiting
RUNDISPLAY	3.2	Display is in menu mode	Display is in run mode
PFCONDITION	3.1	Power OK	Power Fail
	3.0 (reserved)		
OPTION 0	4.15	Option not present	Option present
OPTION 1	4.14	Option not present	Option present
OPTION 2	4.13	Option not present	Option present
OPTION 3	4.12	Option not present	Option present
OPTION 4	4.11	Option not present	Option present
OPTION 5	4.10	Option not present	Option present
OPTION 6	4.9	Option not present	Option present
OPTION 7	4.8	Option not present	Option present
OPTION 8	4.7	Option not present	Option present
OPTION 9	4.6	Option not present	Option present
OPTION 10	4.5	Option not present	Option present
OPTION 11	4.4	Option not present	Option present
OPTION 12	4.3	Option not present	Option present
OPTION 13	4.2	Option not present	Option present
OPTION 14	4.1	Option not present	Option present
OPTION 15	4.0	Option not present	Option present

MSC-3 POINT DESCRIPTION DETAIL

Analog Input 1 – Speed

Indicates the actual output frequency of the drive in hertz as displayed on the MSC-3 console. Factors that control the speed include, C02 MAX Hz and the drive configuration.

Analog Input 2 – Load

This is the relative motor load measured in percentage as displayed on the MSC-3 console. The factors that affect the percentage load reading include the motor nameplate information such as B02 MOTOR AMPS and actual current drawn by the motor.

Analog Input 3 – Current

This indicates the drive output current in amperes as displayed on the MSC-3 console. The factors that affect the current reading include the drive rating and actual load on the drive.

Analog Input 4 – Power

This indicates the drive output power in kilowatt as displayed on the MSC-3 console. The factors that affect the Power reading include the drive rating and actual load on the drive.

Analog Input 5 – PID Feedback

This is the analog input on the option board 1, which may be set for voltage or current input by the on board switch combination. This input may be used as an additional speed reference or used in conjunction with the in built PID controller as the process variable. The factors that may affect the PID Feed back reading is the rescaling of the analog input via P23 Ref at 0% and P24 Ref at 100% and the input signal.

Analog Input 6 – Control Board Reference

This is the analog input speed reference on the control board. The factors that may affect the Control Board Reference reading is the scaling of the analog input via R01 Ref at 0% and R02 Ref at 100% and the input signal.

Binary Input 1 – Run

Indicates that the drive is running in either forward or reverse direction.

Binary Input 2 – Trip

Indicates the presence of a trip that has stopped the output of the drive.

Binary Input 3 – ESO

Indicates that the MSC3 is in the essential services mode.

Binary Input 4 – Proof

Indicates that the MSC-3 is enabled and not tripped.

Binary Input 5 – A/R Fail

Indicates that the drive could not auto restart as all restarts have been exhausted. Parameters that govern Auto Restart are adjustable through the MSC-3 console.

Binary Input 6 – Forward

Indicates that the motor is running in the forward direction.

Binary Input 7 – Reverse

Indicates that the motor is running in the reverse direction.

Analog Output 1 – Speed Reference (K22 COMMS PRESET)

Writing values to this output permits speed control by the Metasys N2 system. In most cases, for Speed control by the Metasys N2 system, the F01 REMOTE reference must be set to K22 COMMS PRESET. This is done through the MSC-3 console. Also the remote terminal must be wired in. Refer to the MSC-3 Instruction manual for details on remote wiring.

Binary Output 1 – Forward

Setting this output high or energised will command the MSC-3 to run the motor in the forward direction and when low or de-energised, the motor will stop running (non-latching).

Binary Output 2 – Reverse

Setting this output high or energised will command the MSC-3 to run the motor in the reverse direction and when low or de-energised, the motor will stop running (non-latching).

Binary Output 3 – Reset

This output when energised will attempt to reset a trip condition.

Binary Output 4 – ESO

Setting this output high or energised, the MSC-3 will operate in essential services override (ESO). Note: ESO mode will use the reference defined by the F03 ESO setting of the MSC-3.

Internal Integer 1,2,3,4 or Drive Status Flag Reg 0,1,2,3 respectively

This is the collection of flags that give more detail of the operating conditions of the MSC-3. For example ADI1 may be accessed to determine a specific trip condition, when the MSC-3 has tripped. Table 2 lists the flags and their respective meanings.

Australian Manufacturers

ZENER ELECTRIC PTY LIMITED

ACN 001 595 428

DELIVERY ADDRESS 366 Horsley Road MILPERRA NSW 2214 AUSTRALIA POSTAL ADDRESS P.O. Box 4462 MILPERRA DC NSW 1891 AUSTRALIA

Tel: +61–2 – 9795 3600 Fax: +61-2 – 9795 3611 Email: zener@zener.net



http://www.zener.net ©Zener Electric Pty Limited IM00091 29 January 2001